

## COMBINED NEAR-INFRARED AND X-RAY DIFFRACTION INVESTIGATION OF THE OCTAHEDRAL SHEET COMPOSITION OF PALYGORSKITE

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**Abstract**—The octahedral composition of palygorskite in more than 300 samples from the Pefkaki deposit, W. Macedonia, Greece, has been studied by near-infrared (NIR) and X-ray diffraction (XRD), and evaluated according to the formula  $y\text{Mg}_5\text{Si}_8\text{O}_{20}(\text{OH})_2 \cdot x\text{Mg}_2\text{Fe}_2^{\text{III}}\text{Si}_8\text{O}_{20}(\text{OH})_2 \cdot (1-x-y)\text{Mg}_2\text{Al}_2\text{Si}_8\text{O}_{20}(\text{OH})_2$ . Included in the study were PFI-1 and several commercial palygorskites. Our analysis of 2<sup>nd</sup> derivative NIR spectra shows that the dioctahedral composition is adequately described by three sharp overtone bands representing  $\text{AlAlOH}$ ,  $\text{AlFe}^{\text{III}}\text{OH}$  and  $\text{Fe}^{\text{III}}\text{Fe}^{\text{III}}\text{OH}$  in  $M2$  dioctahedral sites, and that the summed intensity of these bands is proportional to the amount of dioctahedral component present ( $1-y$ ). The samples show large variations in the degree of dioctahedral  $\text{Fe}^{\text{III}}$ -for- $\text{Al}$  substitution with  $\text{Fe}^{\text{III}}$  occupying up to 70% of the dioctahedral  $M2$  sites. Ternary analysis shows that the distribution of dioctahedral  $\text{Al}$  and  $\text{Fe}^{\text{III}}$  is not random, but displays a tendency towards homoionic pairing. An overtone band at  $7214\text{ cm}^{-1}$  and several combination bands are indicative of a trioctahedral  $\text{Mg}_3\text{OH}$  component ( $y$ ), and their appearance correlates with a distinct palygorskite signature in thermogravimetric analysis. Nevertheless, these bands cannot be used reliably for the quantification of a trioctahedral palygorskite component due to their close similarity to those of sepiolite. To circumvent this problem, we have evaluated  $y$  indirectly by calculating the difference between  $1-y$  and the total concentration of palygorskite determined by the normalized intensity of the  $d_{110}$  XRD peak of palygorskite at  $10.4\text{ \AA}$ . Using this methodology, we have found that the samples conform to a trioctahedral limit of  $y \approx 0.55$ , although within this limit they display large variations in octahedral character. Finally, we extend the above methodology to PLS chemometrics and show how NIR can be used to determine palygorskite content routinely in multimineralic geological samples.

**Key Words**—Greece, Near-infrared Spectroscopy, Octahedral Composition, Palygorskite, X-ray Diffraction.

### INTRODUCTION

Palygorskite/sepiolite minerals are unique among clays in that they consist of 2:1 units with a modulated tetrahedral sheet (Brindley and Brown, 1980; Jones and Galán, 1988; Singer, 1989). The octahedral sheet is thus discontinuous, giving rise to alternating 2:1 ‘slabs’ that are linked to each other through  $\text{Si}-\text{O}-\text{Si}$  bonds between adjacent  $\text{SiO}_4$  tetrahedra. The gaps between slabs form tunnels that contain both zeolitic and crystalline water, the latter completing the coordination of  $\text{Mg}$  atoms at the edges of each octahedral sheet.

While sepiolite is thought to be uniformly trioctahedral and of orthorhombic symmetry (Post *et al.*, 2007), palygorskite can be either orthorhombic or monoclinic (Christ *et al.*, 1969; Artioli and Galli, 1994; Giustetto and Chiari, 2004) and can be assigned a variable dioctahedral–trioctahedral character expressed by the general formula



where  $M^{\text{II}} = \text{Mg}$  and  $M^{\text{III}} = \text{Al, Fe}$  (Paquet *et al.*, 1985; Galán and Carretero, 1999). The end-member structure of the octahedral sheet at  $x = 0$  (dioctahedral) and  $x = 1$  (trioctahedral) is shown in Figure 1 (adapted from Güven *et al.*, 1992).

Regardless of dioctahedral–trioctahedral character and symmetry considerations, the detection of palygorskite by XRD is based on the presence of a strong 110 line at  $\sim 10.4\text{ \AA}$ , which is unaffected by either mild heat treatment ( $<200^\circ\text{C}$ ) or ethylene glycol solvation (Moore and Reynolds, 1997). All other palygorskite diffraction peaks are weak and of little diagnostic value in the presence of other clay minerals.

Vibrational spectroscopy is suitable for determining the speciation of the octahedral sheet of smectites by taking advantage of the sensitivity of the hydroxyl stretching and bending modes on the nature and extent of cationic substitutions in the octahedral sheet (Zviagina *et al.*, 2004; Gates, 2005; Madejová and Komadel, 2005 and references therein). However, plausible interpretations of IR data addressing the composition of the octahedral sheet of palygorskite have been reported only very recently. Suárez and García-Romero (2006) studied the Fourier transform infrared (FTIR) spectra of six palygorskite samples of variable composition and

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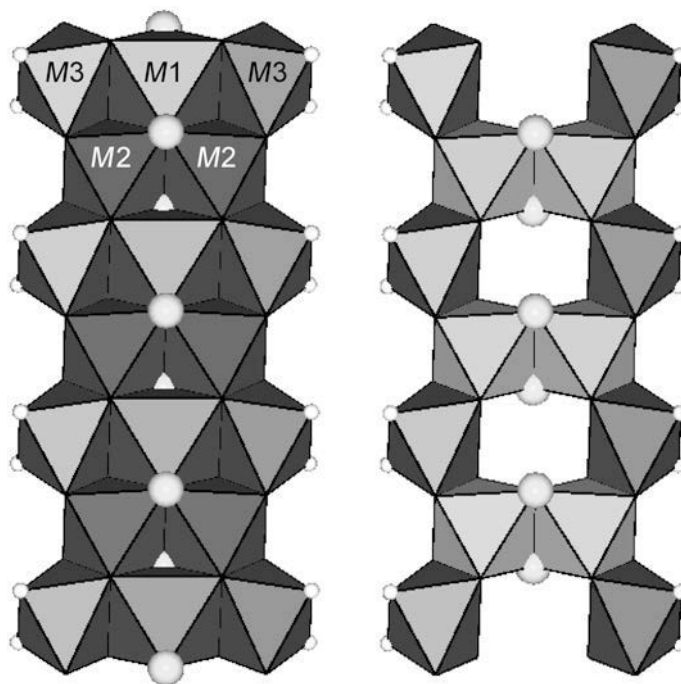


Figure 1. Idealized octahedral sheet of palygorskite. Small and large spheres depict bound  $\text{H}_2\text{O}$  and structural OH, respectively. In the trioctahedral end-member (left) all three octahedral sites are fully populated by bivalent cations (Mg) whereas the dioctahedral analog (right) has vacant  $M1$  sites, trivalent ions (Al, Fe) in  $M2$  sites, and Mg in  $M3$  sites.

reported that isomorphic substitutions by trivalent Al and Fe ions can take place only in the  $M2$  (inner) sites, whereas Mg can occupy all three sites ( $M1$ ,  $M2$  and  $M3$ ). Inspired by the seminal work of Clark *et al.* (1990), Gionis *et al.* (2006) combined NIR and mid-infrared (MIR) attenuated total reflectance (ATR) spectroscopies to study the structure of PFI-1, The Clay Minerals Society Source Clay from Gadsden County, Florida, and Gr-1, a palygorskite from the newly discovered Pefkaki deposit from W. Macedonia, Greece. Both clays were found to be almost exclusively dioctahedral and a self consistent set of assignments was established for the deformation, stretching, combination and overtone bands of dioctahedral  $\text{AlAlOH}$ ,  $\text{AlFe}^{\text{III}}\text{OH}$  and  $\text{Fe}^{\text{III}}\text{Fe}^{\text{III}}\text{OH}$  species in ambient and dehydrated ( $130^\circ\text{C}$ ) palygorskite.

Near-infrared spectroscopy offers many advantages for the systematic investigation of palygorskite-containing clays, in addition to providing a simple and non-destructive way of acquiring high signal-to-noise ratio spectra. The hydrous clay fraction of a sample can be studied in the presence of large amounts of non-clay minerals without the need to employ separation techniques because most anhydrous minerals, including silicates, have very weak absorption in the NIR region. In addition, the anharmonicity coefficients of the stretching modes of the structural OH groups are typically smaller than those of  $\text{H}_2\text{O}$ . As a result, NIR offers a better separation of the OH and  $\text{H}_2\text{O}$  modes compared to MIR. Due to the sharpness of the palygorskite NIR spectrum (Clark *et al.*, 1990), this

separation can be further enhanced if 2<sup>nd</sup> derivative analysis is employed to eliminate broad features due to water or other clays, as well as background effects (Gionis *et al.*, 2006).

Based on the above, this work reports on the NIR spectroscopic investigation and structural characterization of a large number of palygorskite-containing samples from the Pefkaki deposit of the Venzia continental basin, W. Macedonia, Greece. This deposit consists of series of palygorskite, smectite and mixed palygorskite-smectite beds and is believed to have formed by diagenetic alteration of saprolitic sediments derived from the Vourinos ophiolite complex (Kastritis *et al.*, 2003). The aim of this paper is to probe the broad compositional variability of the octahedral sheet of palygorskite from one location, and compare it to the analytical data on individual particles from the literature. In doing so we combine NIR with XRD, both techniques that can be applied routinely with minimum sample preparation, and can therefore find practical application for the systematic evaluation of clay deposits.

## MATERIALS AND METHODS

More than 300 samples of palygorskite-bearing clay were collected from 20 drill cores from the Pefkaki deposit. In addition to palygorskite, other minerals present include saponitic smectite, serpentine (lizardite and/or antigorite), quartz, calcite, dolomite and kaolinite. Included in the comparisons are PFI-1 (CMS Source

Clay, Gadsden County, Florida), Gr-1 (Pefkaki deposit; Gionis *et al.*, 2006), and nine commercial samples of unsubstantiated provenance from clay companies in the USA and China. The commercial samples contain 50–90% attapulgite and variable amounts of smectite, quartz, calcite and dolomite.

In preparation for analysis, the Pefkaki samples were dried in air at ambient conditions ( $T = 25 \pm 3^\circ\text{C}$ ,  $\text{RH} = 30 \pm 5\%$ ) and ground to  $<250 \mu\text{m}$  using a Retsch hammer mill. The NIR analyses were conducted on the ground material without further treatment. For XRD, the samples were ground for an additional 6 min in isopropanol using a McCrone micronizing mill.

Powder XRD data were obtained on randomly oriented powders using a Thermo ARL diffractometer (Model X'TRA 17) equipped with a Peltier detector and employing  $\text{CuK}\alpha$  radiation at 45 kV and 40 mA. The divergence and receiving slits were 0.4 and 0.5 mm, respectively. The scans were conducted from  $2$  to  $70^\circ 2\theta$  using a step size of  $0.04^\circ 2\theta$  and a counting time of 2 s. Selected scans shown in this paper were conducted using a  $0.02^\circ 2\theta$  step size and a counting time of 10 s. A 12-position sample changer was used to accommodate 11 clay samples plus a quartz reference. The intensity of the 110 reflection of palygorskite was determined by measuring the peak height above background at the maximum near  $10.4 \text{ \AA}$ . The intensities were normalized to the intensity of the 101 reflection of quartz from the same sample set, to account for instrumental effects. Such peak-height measurements were found to be reproducible within  $\sim 10\%$ . No corrections were made for variations in sample mass absorption coefficient.

Near-infrared spectra ( $4000\text{--}8000 \text{ cm}^{-1}$ ) were measured using a Fourier transform spectrometer (Vector 22N by Bruker Optics), equipped with a bifurcated fiber optic bundle accessory (IN 261 by Bruker Optics). This accessory is suitable for the diffuse reflectance measurement of powders. All spectra were measured against a Spectralon<sup>®</sup> (Labsphere Inc.) reference. Selected samples were measured over a broader wavenumber range ( $3650\text{--}8000 \text{ cm}^{-1}$ ) against a gold mirror for reference, using an integrating sphere attachment on the same spectrometer.

Three 100-scan NIR spectra were acquired per sample and averaged. The resolution was  $4 \text{ cm}^{-1}$  and a zero-filling-factor of 2 was employed. Peak intensities were measured on 2<sup>nd</sup> derivative spectra, calculated by the Savitzky-Golay algorithm (Savitzky and Golay, 1964) with 13-point smoothing. The intensities were measured on the 2<sup>nd</sup> derivative spectra from the baseline at  $y = 0$  and were found to be reproducible within  $\sim 5\%$ . Partial least-squares (PLS) modeling was based on subroutines available in the Opus Quant2 software (Bruker Optics).

Thermogravimetric (TGA) data were obtained using a TGA Q500 analyzer (TA Instruments). To establish a standard initial moisture content, the samples were

equilibrated overnight in a desiccator over  $\text{CaCl}_2$ . At the start of the analysis, a  $10 \pm 1 \text{ mg}$  sample was equilibrated at  $40^\circ\text{C}$  in the platinum holder until a stable mass was obtained. Scans were conducted from  $40$  to  $600^\circ\text{C}$  at a rate ( $h$ ) of  $10^\circ\text{C}/\text{min}$  under a blanket of flowing dry nitrogen ( $60 \text{ mL}/\text{min}$ ). Higher-resolution data at intermediate temperatures were obtained by equilibrating  $25 \text{ mg}$  of sample at  $130^\circ\text{C}$  and heating to  $300^\circ\text{C}$  at  $h = 2^\circ\text{C}/\text{min}$ .

## RESULTS AND DISCUSSION

The 2<sup>nd</sup> derivative spectra of 70 clay samples from the Pefkaki deposit are compiled in Figure 2. Three characteristic ranges corresponding to the overtones of the OH-stretching modes ( $7300\text{--}6850 \text{ cm}^{-1}$ ), the combination bands of  $\text{H}_2\text{O}$  ( $5450\text{--}5050 \text{ cm}^{-1}$ ) and the stretching-deformation combinations of OH ( $4575\text{--}4150 \text{ cm}^{-1}$ ) are shown. The Savitzky-Golay 13-point smoothing was chosen to eliminate the relatively broad overtone spectra of  $\text{H}_2\text{O}$  ( $7300\text{--}6000 \text{ cm}^{-1}$ ). The main assignments of the observed diagnostic bands (Table 1) are based on Post and Borer (2000), Gates (2005), and Gionis *et al.* (2006). The derivative spectra indicate that the samples consist of dioctahedral palygorskite,

Table 1. Assignments of the diagnostic NIR bands ( $\text{cm}^{-1}$ ).

2ν(OH)	
7240	Srp
7214	Sep or trioctahedral Pal Mg <sub>3</sub> OH
7184	Sap Mg <sub>3</sub> OH
7170	Srp
7151	Sap Mg <sub>2</sub> FeOH
7056	Pal, dioctahedral AlAlOH
6994	Pal, dioctahedral AlFe <sup>III</sup> OH
6928	Pal, dioctahedral Fe <sup>III</sup> Fe <sup>III</sup> OH
(ν+δ) H <sub>2</sub> O	
5320	Pal, surface, coordinated to SiOH
5240	Pal or Sm
5200	Pal, coordinated and zeolitic
(ν+δ) OH	
4527	Kln
4503	Pal, dioctahedral AlAlOH
4464	Srp
4431	Pal, dioctahedral AlFe <sup>III</sup> OH
4403	Srp
4365	Sep or trioctahedral Pal
4355	Pal, dioctahedral Fe <sup>III</sup> Fe <sup>III</sup> OH
4322	Sep or trioctahedral Pal
4303	Srp
4277	Srp
νOH + lattice M <sub>oct</sub> -O-Si	
4251	Pal, dioctahedral, Fe <sup>III</sup> -rich
4215	Pal, dioctahedral, Fe <sup>III</sup> -rich
4187	trioctahedral Mg <sub>3</sub> OH (Sap, Sep, or Pal)

Srp: serpentine; Sap: saponite; Pal: palygorskite

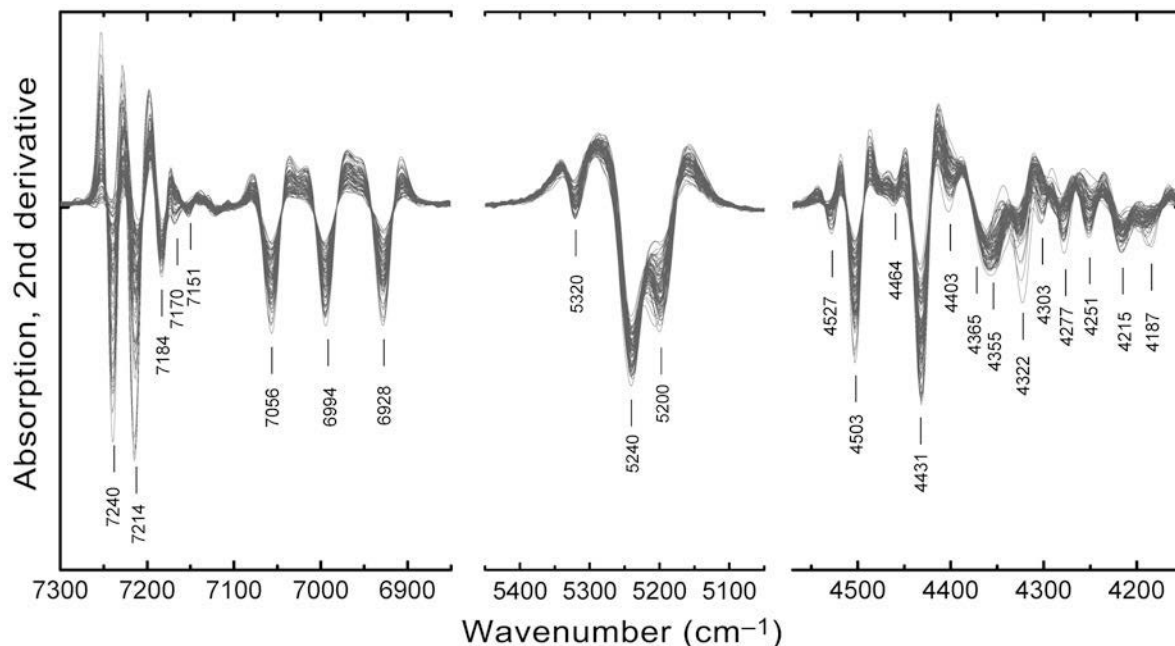


Figure 2. 2<sup>nd</sup> derivative NIR spectra of 70 palygorskite-bearing drill-core samples from the Pefkaki deposit.

serpentine, trioctahedral smectite (saponite), and trace kaolinite. In addition, an overtone band at 7214 cm<sup>-1</sup> and several combination bands provide strong evidence for the presence of a trioctahedral palygorskite/sepiolite phase. The corresponding XRD spectra (not shown) confirm the presence of palygorskite, serpentine, a 14.8 Å smectite and minor quartz and chlorite, while kaolinite and sepiolite are below detection limits.

The dioctahedral 2ν(OH) overtone triplet of palygorskite is clearly seen at 7056, 6994 and 6928 cm<sup>-1</sup>. The three components are observed at fixed wavenumbers over the whole sample set (*cf.* Gionis *et al.*, 2006). They are separated by 62–65 cm<sup>-1</sup> and have identical bandwidths of 36±1 cm<sup>-1</sup> as determined from the distance between the zero-crossings around each 2<sup>nd</sup> derivative minimum. Therefore, these components are fully resolved in the 2<sup>nd</sup> derivative spectra under the resolution and smoothing conditions employed, and their relative intensities can be measured without interference effects. Gionis *et al.* (2006) have shown that the three components have the same anharmonicity parameters ( $X = 87 \pm 1 \text{ cm}^{-1}$ ,  $x_e = 0.023$ ). Thus, it is reasonable to assume that the O–H stretching modes involved have very similar extinction coefficients, in agreement with Gates (2005) and others.

The relative intensities of the triplet components, normalized to their sum intensity, are shown in the ternary plot of Figure 3 for a subset of 180 samples containing >20% palygorskite. PFI-1, as well as the nine commercial samples of unknown origin are included in the comparison. Assuming that the components of the triplet have identical extinction coefficients (see above), the locus of each sample in the triangle allows for the

direct evaluation of the relative population of the dioctahedral pairs AlAl, AlFe<sup>III</sup> and Fe<sup>III</sup>Fe<sup>III</sup>. For example, the dioctahedral signature of sample A in Figure 3 would consist of 55% AlAl, 31% AlFe<sup>III</sup> and 14% Fe<sup>III</sup>Fe<sup>III</sup> pairs. The corresponding pair populations for sample B and PFI-1 are 16%, 30%, 54% and 86%, 10%, 4%, respectively. From these relative pair populations it is possible to calculate the Al and Fe<sup>III</sup> cation occupancies in the dioctahedral M2 sites. For example, the Al occupancy of sample A would be  $(0.55 + 0.31/2) = 0.71$  and the corresponding Fe<sup>III</sup> occupancy  $(0.31/2 + 0.14) = 0.29$ . Thus, the spread of the points in Figure 3 corresponds to Al populating 30–91% of the dioctahedral M2 sites, with the remaining 9–70% being Fe<sup>III</sup>. Within this range, PFI-1 is the most aluminous with 91% Al, while the Pefkaki samples vary between 30 and 70% Al. This analysis does not take into account a possible participation of Mg in the formation of dioctahedral pairs (AlMgOH, Fe<sup>III</sup>MgOH or MgMgOH) because the NIR spectra show no evidence for their presence. This lack of evidence is in agreement with the MIR studies of Chahi *et al.* (2002) and Suárez and García-Romero (2006).

Interestingly, the locus of the AlFe<sup>III</sup>OH component in the ternary plot is limited by a depressed arc, possessing considerably less curvature than would be indicated by an ideal statistical distribution of Al and Fe<sup>III</sup> in the dioctahedral sites of palygorskite (solid and dotted arcs, respectively, Figure 3). The reduced amount of mixed AlFe<sup>III</sup> occupancy (Figure 3) indicates a chemical preference for the formation of AlAl and Fe<sup>III</sup>Fe<sup>III</sup> homoionic pairs in dioctahedral palygorskite. A similar tendency towards homoionic pairing was

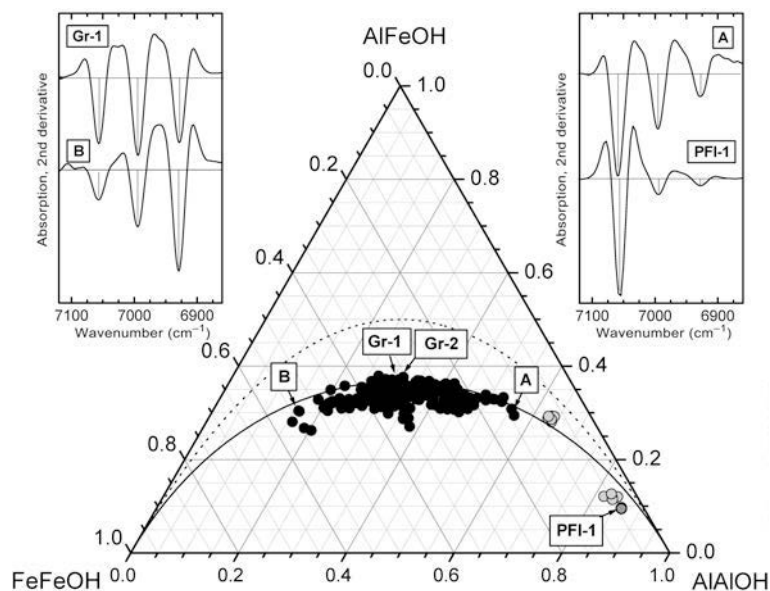


Figure 3. Occupancy of the  $M2M2$  dioctahedral pairs of palygorskite by  $AlAlOH$ ,  $AlFe^{III}OH$  and  $Fe^{III}Fe^{III}OH$ . 177 Pefkaki samples containing >20% palygorskite (black), nine commercial samples of unknown origin (light gray) and PFI-1 (dark gray) are shown. The solid arc is a guide through the experimental points and the dotted arc corresponds to the statistical distribution of  $Al$  and  $Fe^{III}$  in the  $M2M2$  pairs. Insets show details of the 2<sup>nd</sup> derivative spectra of characteristic samples, and define how intensities have been measured.

observed previously in dioctahedral smectite by Petit *et al.* (1995).

Two additional comments can be made based on simple mathematical considerations. (1) A mixture of two dioctahedral palygorskites with different  $Al$  occupancies, *i.e.* located on different positions of the depressed arc (Figure 3), would appear below the arc and on the chord linking the loci of the end members. This has been tested experimentally on artificial mixtures, and is probably the reason for some scatter of the data below the arc. (2) The depression of the arc does not change if the  $AlAlOH$  and  $Fe^{III}Fe^{III}OH$  modes are assumed to have different extinction coefficients, provided that the extinction coefficient of the  $AlFe^{III}OH$  mode is the average of those of its homoionic counterparts.

In an attempt to estimate the total dioctahedral palygorskite content of the Pefkaki samples, we have summed the 2<sup>nd</sup> derivative band intensities of the three dioctahedral overtone bands and normalized this value to that for sample Gr-1 (Gionis *et al.*, 2006), assuming that GR-1 represents a pure palygorskite with 100% dioctahedral character. In Figure 4, we compare this NIR-based estimate to that determined independently from the XRD data on the same samples, where the XRD estimate was obtained by normalizing the intensities of the 10.4 Å peak of each sample to that measured for Gr-1. Most of the Pefkaki samples fall below the line that would correspond to a 1:1 correlation between the dioctahedral signature of NIR and the intensity of the 110 XRD peak for palygorskite. This scatter of data would result in NIR underestimating the palygorskite content of many samples by as much as ~50%. The overall correlation could not be

improved by assigning different extinction coefficients for the  $AlAlOH$  and  $Fe^{III}Fe^{III}OH$  modes. Instead, we observe that the extent of the deviation is proportional to the intensity of the 7214  $cm^{-1}$  peak in the trioctahedral OH overtone range of the NIR spectra (Figure 2). Normally, this band is attributed to the  $Mg_3OH$  overtone stretch of sepiolite (Clark *et al.*, 1990). However, the lack of a

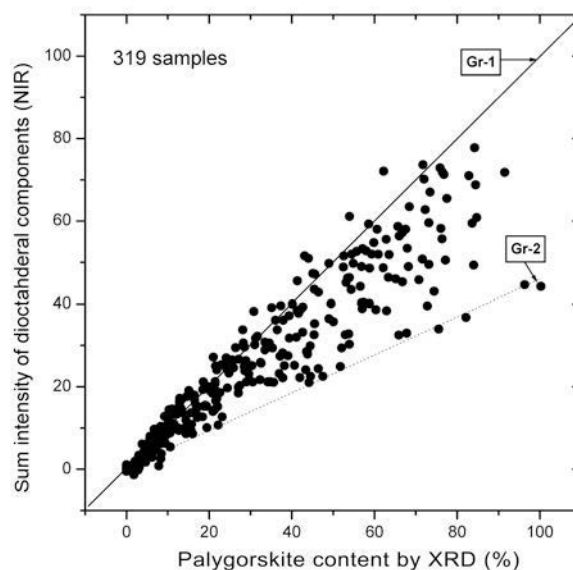


Figure 4. Correlation between the dioctahedral and total palygorskite contents of the Pefkaki samples estimated from the NIR and XRD data, respectively, and normalized to palygorskite Gr-1. The lines are used to help guide the eye. For details see the text.

detectable 12.0 Å feature in the XRD spectra suggests the assignment of the 7214 cm<sup>-1</sup> band to trioctahedral palygorskite.

If the above assignment is correct, then the spread of the data in Figure 4 is due to the presence of trioctahedral palygorskite. Hence, one can employ XRD to estimate the total palygorskite content of the sample and NIR for estimating both dioctahedral palygorskite content and dioctahedral Al-Fe<sup>III</sup> speciation. Ignoring H<sub>2</sub>O and tetrahedral substitution, a palygorskite of mixed dioctahedral-trioctahedral character can be described by the general formula:  $y\text{Mg}_5\text{Si}_8\text{O}_{20}(\text{OH})_2 \cdot x\text{Mg}_2\text{Fe}_2^{\text{III}}\text{Si}_8\text{O}_{20}(\text{OH})_2 \cdot (1-x-y)\text{Mg}_2\text{Al}_2\text{Si}_8\text{O}_{20}(\text{OH})_2$  and depicted on a ternary diagram. The distribution of the Pefkaki samples containing >20% palygorskite by XRD is shown in Figure 5. The base corresponds to pure dioctahedral palygorskite of variable Al and Fe<sup>III</sup> content (Mg = 2 per Si<sub>8</sub>O<sub>20</sub> in M3 sites and Al + Fe<sup>III</sup> = 2 in M2 sites) as in Figure 3, but  $y > 0$  positions indicate partially trioctahedral material with Mg occupying triplets of M1M2M2 sites in addition to the outer M3 sites (Figure 1). Clearly, the presence of trioctahedral palygorskite in the Pefkaki deposit is not related to the Fe<sup>III</sup> content because the samples with large trioctahedral contents are distributed quite evenly among aluminous and ferric compositions, creating a trapezoidal cluster. Moreover, the maximum trioctahedral fraction of palygorskite reaches a limit of ~55%. As a result, the total number of octahedral cations per Si<sub>8</sub>O<sub>20</sub> in the Pefkaki palygorskites, determined solely from NIR and XRD data, ranges between 4 (Al+Fe<sup>III</sup> = 2, 0.3 < Al/(Al+Fe<sup>III</sup>) < 0.7, Mg = 2, M<sup>III</sup>/M<sup>II</sup> = 1) and 4.6 (Al+Fe<sup>III</sup> = 0.88, Mg = 3.68, M<sup>III</sup>/M<sup>II</sup> = 4.2). Within this

range, there is no evidence for the presence of compositional gaps.

Interestingly, a compilation of 28 selected palygorskite samples with reliable bulk chemical analysis data by Galán and Carretero (1999) indicates a very similar trioctahedral limit for palygorskite with two samples from Mt Flinders, (Queensland, Australia) and Dornboom, (South Africa) having Al+Fe<sup>III</sup> = 0.82 and 0.68, Mg = 3.69 and 3.65, respectively. The bulk composition of a palygorskite from Ganntour, Morocco, studied by Chahi *et al.* (2002), corresponds to Al+Fe<sup>III</sup> = 1.52 and Mg = 2.6, while a Mg-rich palygorskite from Guanshan (Anhui, China) is reported to have Al+Fe<sup>III</sup> = 0.95 and Mg = 3.43 (Cai *et al.*, 2007).

Previously, Paquet *et al.* (1985) published single-particle energy dispersive X-ray (EDX) analytical data on two palygorskite-containing clay fractions from Laval St. Roman and Jocas, France. In both samples, the octahedral composition of the palygorskite particles varies over very broad ranges, and the trioctahedral limit per Si<sub>8</sub>O<sub>20</sub> is Al+Fe<sup>III</sup> = 0.9 and Mg = 3.85. More recently, García-Romero *et al.* (2004) reported the structural formula of a Mg-rich palygorskite from Esquivias, Spain, based on individual-particle EDX data. The average octahedral composition of this sample is Al+Fe<sup>III</sup> = 1.24, Mg = 3.11, 19 of the 20 individual particle compositions studied falling below the upper limit of the trioctahedral component of the Pefkaki samples. For comparison, Figure 5 includes individual particle compositions of the Esquivias palygorskite, three Mg-poor palygorskites from Attapulgis (Georgia, USA), Bercimuel (Segovia, Spain) and Torrejón el Rubio (Cáceres, Spain) reported by García-Romero *et al.* (2004), as well as the data from

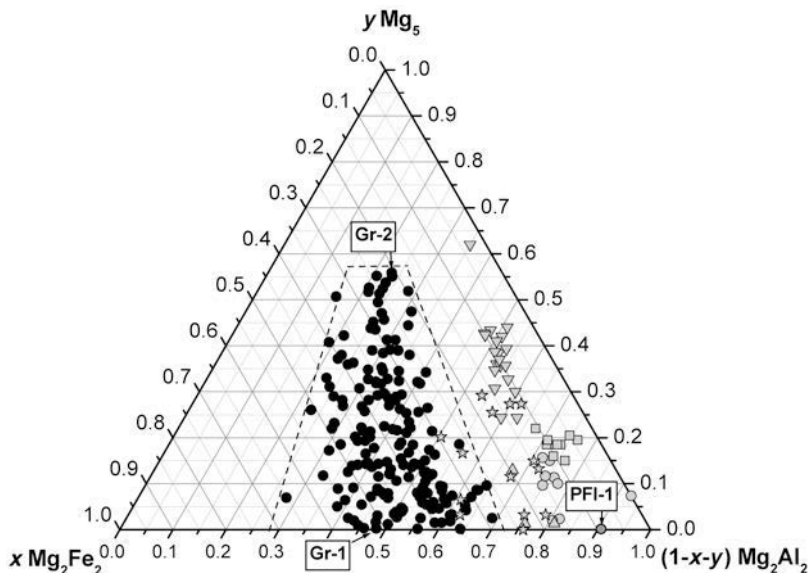


Figure 5. Distribution of trioctahedral, aluminous and ferric dioctahedral palygorskite in 177 Pefkaki samples with >20% palygorskite ●. Individual palygorskite particle analytical data (García-Romero, 2004; Chahi *et al.*, 2002) for the Esquivias ▽, Attapulgis ○, Bercimuel △, Torrejón □, and Ganntour ☆ samples are included for comparison.

Chahi *et al.* (2002) on the Ganntour (Morocco) sample. Interestingly, some of these sets of particles exhibit a compositional variability comparable to that of the whole Pefkaki sample set.

At the upper limit of trioctahedral palygorskite content, the Pefkaki sample set includes a pure sample, with minor chlorite and quartz admixtures, depicted as Gr-2 in Figures 3–5. The XRD spectrum of Gr-2 (Figure 6) is very similar to that of Gr-1 (Gionis *et al.*, 2006), and shows no trace of sepiolite at  $\sim 12$  Å. The 110 peak of Gr-2 is shifted slightly to larger  $d$  values compared to Gr-1, and skewed. This trend has been observed in other Pefkaki palygorskites with a large trioctahedral fraction. A recent XRD investigation of palygorskites reports 110 positions ranging from 10.30 to 10.57 Å (Post and Crawford, 2007), but these do not appear to correlate with the Mg content of the samples. Martin Vivaldi and Linares Gonzalez (1962) reported the presence of a palygorskite-type clay from Cabo de Gata (Almeria, Spain), with a broad diffraction peak at  $\sim 11$  Å, *i.e.* intermediate between palygorskite and sepiolite, and tentatively attributed to a random intergrowth of palygorskite and sepiolite. None of the Pefkaki samples exhibits this unusual behavior.

The TGA data on Gr-2 (Figure 7) indicate that this palygorskite exhibits a complex dehydration signature in the 100–300°C temperature range, with overlapping events at  $\sim 210$  and 230°C. This is to be compared with a single event at 205°C for dioctahedral Gr-1 (and PFl-1, Gionis *et al.*; 2006), and is clearly distinguished from sepiolite SepSp-1, where the corresponding events are observed above 250°C. Frost and Ding (2003) reported

TGA data on a number of palygorskite and sepiolite samples of different origins. Though distinguishing palygorskite from sepiolite, the data provided by these authors do not allow us to identify weight-loss events specific to trioctahedral palygorskite.

Despite the lack of XRD and TGA evidence for sepiolite in Gr-2, the NIR spectrum of Gr-2 exhibits trioctahedral characteristics that are nearly identical to SepSp-1, in all frequency regions of interest (Figure 8). The trioctahedral  $Mg_3OH$  stretch of Gr-2 and SepSp-1 have nearly identical anharmonicity constants ( $X = 84$  and  $83 \pm 1$   $cm^{-1}$ , respectively), compared to  $84$ – $86$   $cm^{-1}$  for magnesian talc (Petit *et al.*, 2004). One may notice that both the fundamental and first overtone  $Mg_3OH$  stretching vibrations of Gr-2 appear at slightly higher wavenumbers than those of SepSp-1. However, these differences are of limited diagnostic value until they are confirmed on a large set of sepiolite-containing samples and the dependence of the trioctahedral spectrum on hydration is investigated. At the current level of our understanding, Gr-2 cannot be distinguished by NIR from a suitable mixture of dioctahedral palygorskite Gr-1 and sepiolite SepSp-1.

As there is no XRD evidence for the presence of sepiolite in our samples, it is possible to revisit palygorskite content by NIR and XRD by taking into account the evidence for trioctahedral species, in addition to the dioctahedral component shown in Figure 4. In doing so, the intensity of the  $7214$   $cm^{-1}$  band (defined as the distance of the 2<sup>nd</sup> derivative spectrum from the  $y = 0$  baseline) is normalized to that of SepSp-1. A small correction equal to 0.17 times the

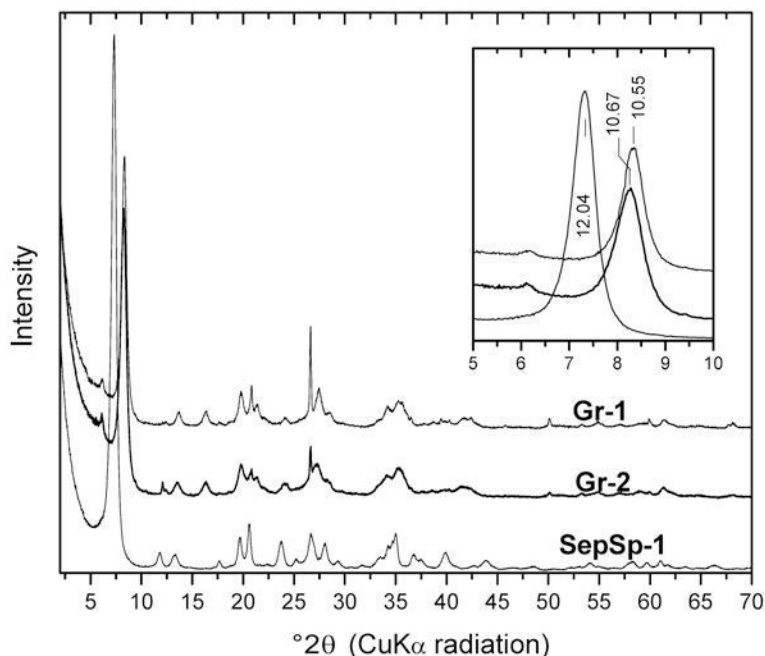


Figure 6. XRD patterns of palygorskite Gr-2 in comparison to Gr-1 from Gionis *et al.* (2006) and SepSp-1.

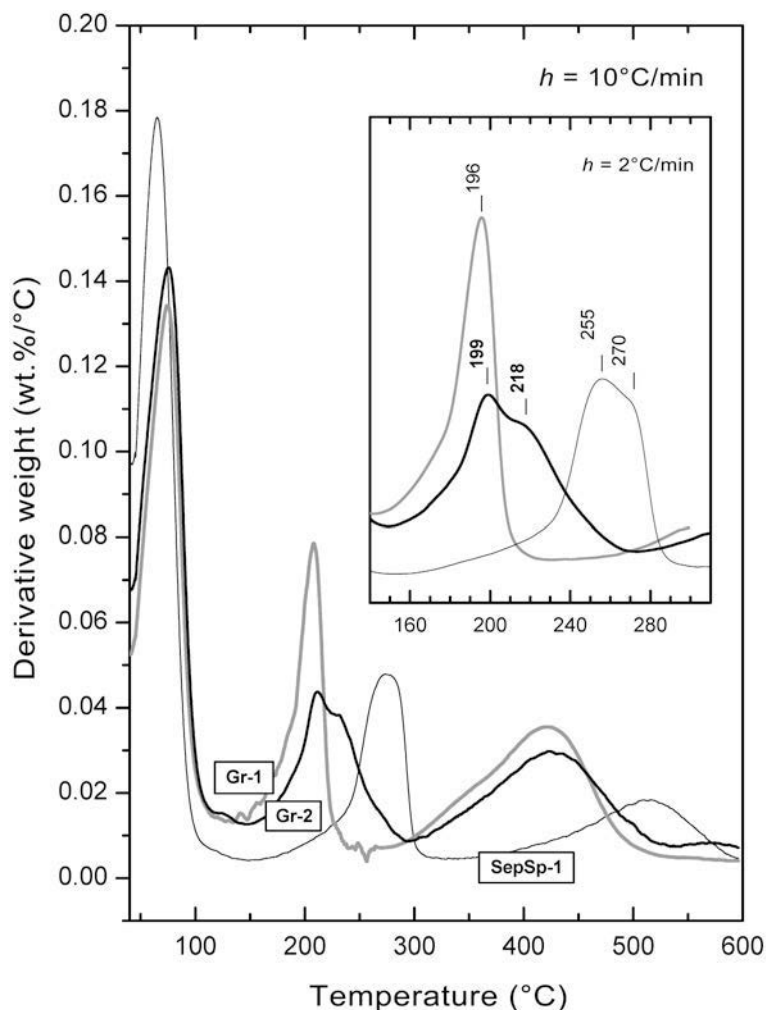


Figure 7. Derivative TGA traces of Gr-1, SepSp-1 and Gr-2. Heating rate: 10°C/min. Inset: traces of the same samples measured at 2°C/min.

intensity of the main serpentine overtone at  $7240\text{ cm}^{-1}$  (Figure 2) is necessary to account for the effect of a minor band of this mineral that becomes significant in serpentine-rich Pefkaki samples. The resulting correlation between the NIR and XRD data (Figure 9,  $R^2 = 0.93$ , s.d. = 6.5) is clearly superior to that shown in Figure 4, confirming that trioctahedral palygorskite is an important component of many Pefkaki samples.

As a further improvement, it is possible to employ partial least-squares regression (PLS) in order to predict the total palygorskite content of the Pefkaki samples, defined previously on the basis of relative XRD intensities, from their NIR spectra. The PLS is a multivariate chemometric technique (Heise and Winzen, 2002), where a set of spectra (here, the 2<sup>nd</sup> derivative of the NIR absorption in the  $4200\text{--}7300\text{ cm}^{-1}$  range, Figure 2) and a corresponding set of independent measurements (here, the total palygorskite content estimated from the XRD data) are analyzed to produce a function that allows for the prediction of the latter

from the former. As such, PLS is more powerful than methods relying on the absolute intensity of a few diagnostic NIR bands (such as those shown in Figures 4 and 9). Also, PLS draws information not only from the presence of spectral features that correlate positively with the property of interest, but also from the absence of those that correlate negatively (such as the spectrum of the associated minerals in the Pefkaki deposit). The function is approximated by a linear combination of terms (ranks, vectors). These are calculated in order of decreasing importance. The number of ranks depends on the complexity of the system and the amount of relevant information that can be extracted from the spectra. Increasing the number of ranks improves predictions, but this increased dimensionality should not be used to fit noise (overfitting). It is therefore necessary to optimize the number of ranks (validation). One way of validating a PLS method involves splitting the total sample set in two subsets; one used for calibration and the other for testing this calibration by minimizing the root mean



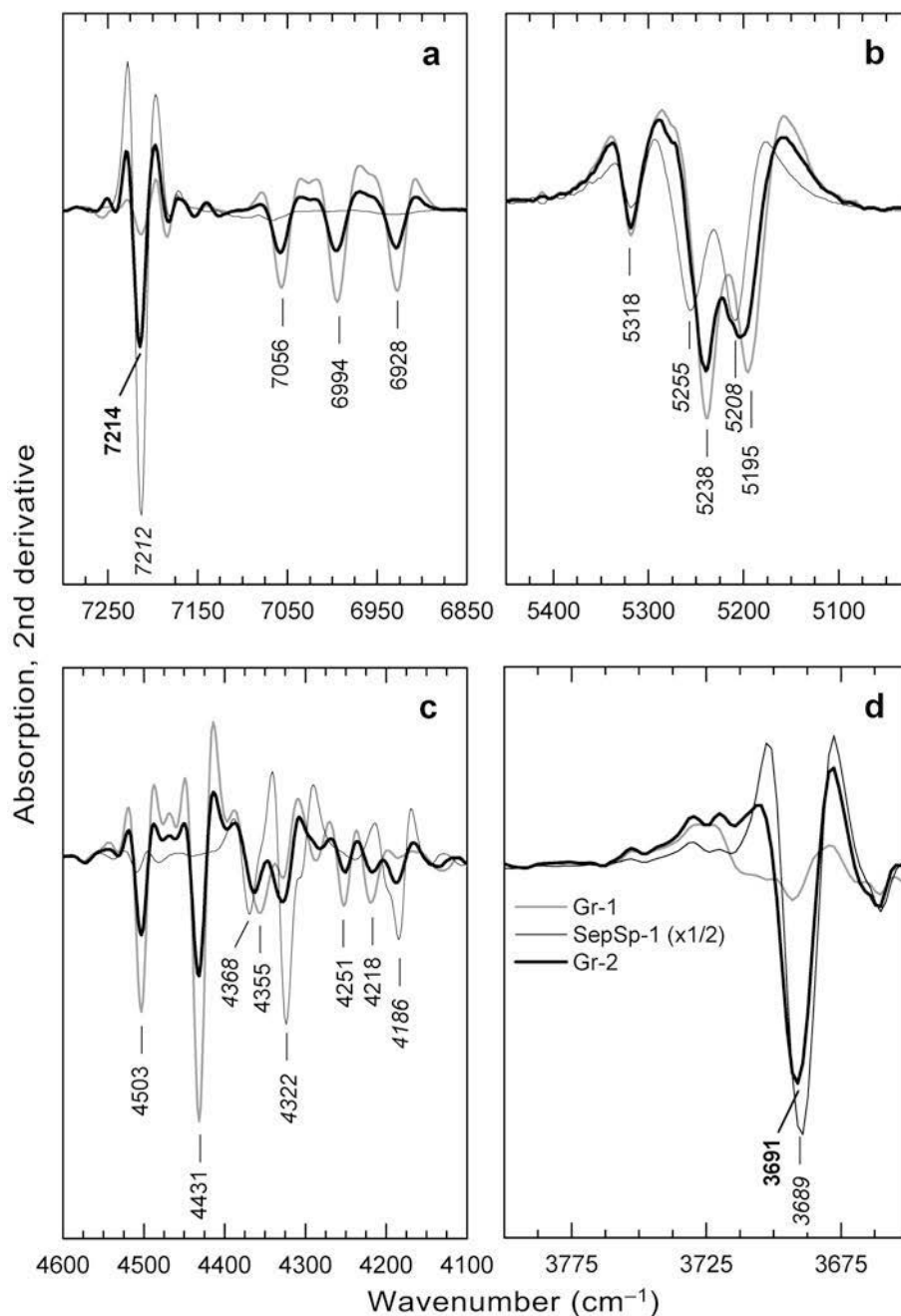


Figure 8. Details of 2<sup>nd</sup> derivative NIR spectra of Gr-2, in comparison to Gr-1 and SepSp-1. Depicted from a to d are the OH first overtone region, the H<sub>2</sub>O combinations, the OH-stretching-bending and lattice combinations, as well as the upper OH-fundamental stretch frequency range, respectively.

square error of the prediction (RMSEP). In our case, we have performed three independent validations, using as test sets 1/3 of the total number of spectra selected randomly. All three independent validations were found to be optimized at 10 ranks, and predict palygorskite content with RMSEP = 4.2±0.1% and  $R^2 = 0.97±0.02$  (Figure 10). Convergence was fast, and already at the 3-rank level the model fits the XRD data with RMSEP = 6.5 and  $R^2 = 0.94$  (*cf.* Figure 9).

This significant correlation between NIR and XRD data allows for the quasi-independent use of NIR to estimate the palygorskite content of clay samples, as long as these samples contain little or no sepiolite. This correlation, together with the capability of NIR to identify independently the presence and speciation of the dioctahedral component, is of practical significance in the routine evaluation of palygorskite-containing clays.

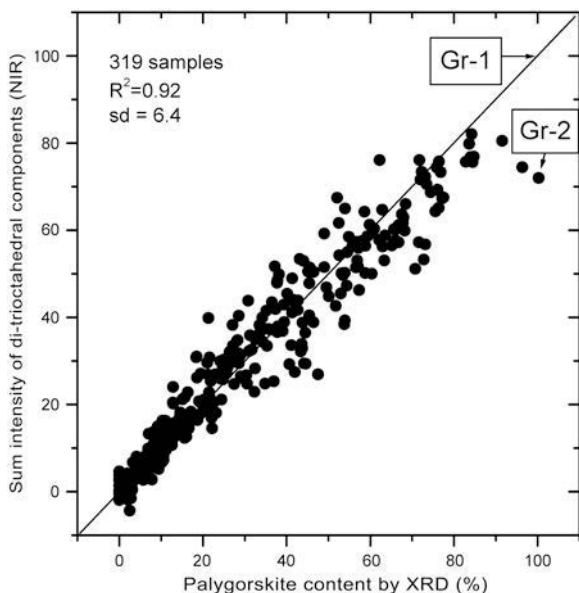


Figure 9. Correlation between the total (dioctahedral + trioctahedral) palygorskite contents of the Pefkaki samples estimated from the NIR and XRD data, and normalized to palygorskite Gr-1. For details see the text.

### CONCLUSIONS

This work demonstrates that NIR spectroscopy can be used for the qualitative and quantitative evaluation of palygorskite in the presence of associated minerals, therefore providing a convenient means for exploring the compositional limits of palygorskite formation. Based on the study of more than 300 samples from the Pefkaki deposit in W. Macedonia, Greece, we confirm that dioctahedral palygorskite involves the vacancy of the

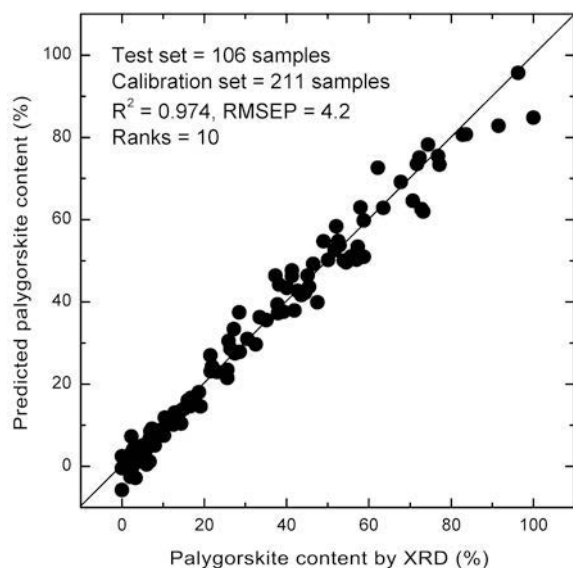


Figure 10. PLS chemometric prediction of total palygorskite content from the NIR spectra of the Pefkaki samples. For details see the text.

inner octahedral  $M1$  site and the occupation of the  $M2$  sites by Al, substituted by up to 70%  $Fe^{III}$ . There is clear NIR evidence for the existence of  $AlFe^{III}OH$ , although the small relative fraction of this species suggests a preference for the formation of homoionic  $AlAlOH$  and  $Fe^{III}Fe^{III}OH$  pairs. Trioctahedral palygorskite, with Mg atoms occupying triplets of  $M1M2M2$  sites, is more difficult to identify by NIR at ambient conditions, because its characteristic  $Mg_3OH$  modes are very similar to those of sepiolite. The distinction between trioctahedral palygorskite and sepiolite is straightforward by XRD and TGA analysis. Our data suggest that TGA, and to some extent XRD, can distinguish between dioctahedral and trioctahedral-rich palygorskite from differences in the differential weight losses in the 200–250°C range, as well as from small shifts of the 110 diffraction peaks, respectively. The generality of these observations requires validation with samples from other locations.

The trioctahedral palygorskite content can be estimated by measuring the deviations between the normalized intensity of the XRD peak near 10.4 Å and the sum intensity of the dioctahedral overtone modes in the NIR spectrum, or by comparing the intensity of the main  $Mg_3OH$  overtone at 7214  $cm^{-1}$  with that of the corresponding band of SepSp-1. As a more appealing alternative, a PLS chemometric regression model has been built to predict the intensity of the 10.4 Å XRD peak from the NIR spectra of the Pefkaki samples. All three approaches suggest that trioctahedral palygorskite can account for up to ~55% of the total palygorskite content. This upper limit agrees well with published chemical analyses on single palygorskite particles from other locations. The fact that no fully trioctahedral specimen of palygorskite has ever been identified suggests that dioctahedral and trioctahedral entities must coexist in the same particle. However, the frequent alternation of dioctahedral and trioctahedral segments within the same slab (Chahi *et al.*, 2002) would create a large concentration of  $M_2^{II}OH$  and  $M_2^{III}M^{II}OH$  sites. The lack of spectroscopic evidence for these types of charged sites casts doubt on this model. Instead, the possibility that fully trioctahedral slabs can coexist with their dioctahedral analogs as oriented overgrowths of the type characterizing the palygorskite-to-smectite transformation (Kreker *et al.*, 2005), or as regular intergrowths suggesting polysomatism (Ferraris and Gula, 2005) appears more plausible. These issues, as well as a correlation between the speciation of the octahedral sheet and the polytypism exhibited by palygorskite (Giustetto and Chiari, 2004) remain open for future research.

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