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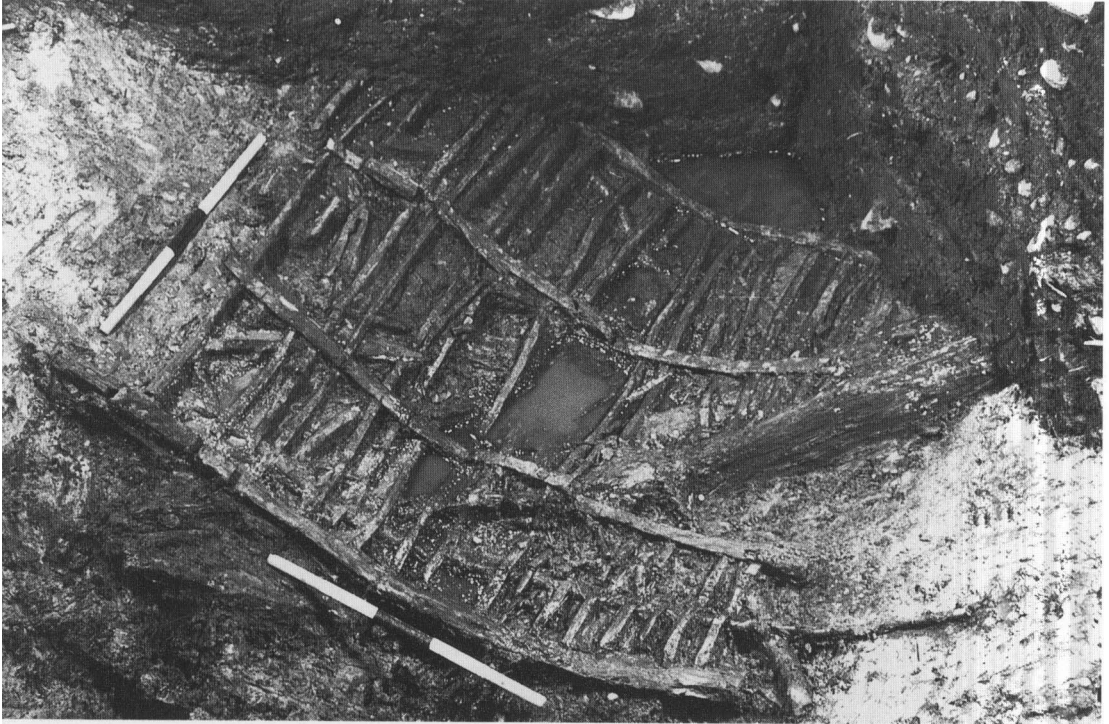
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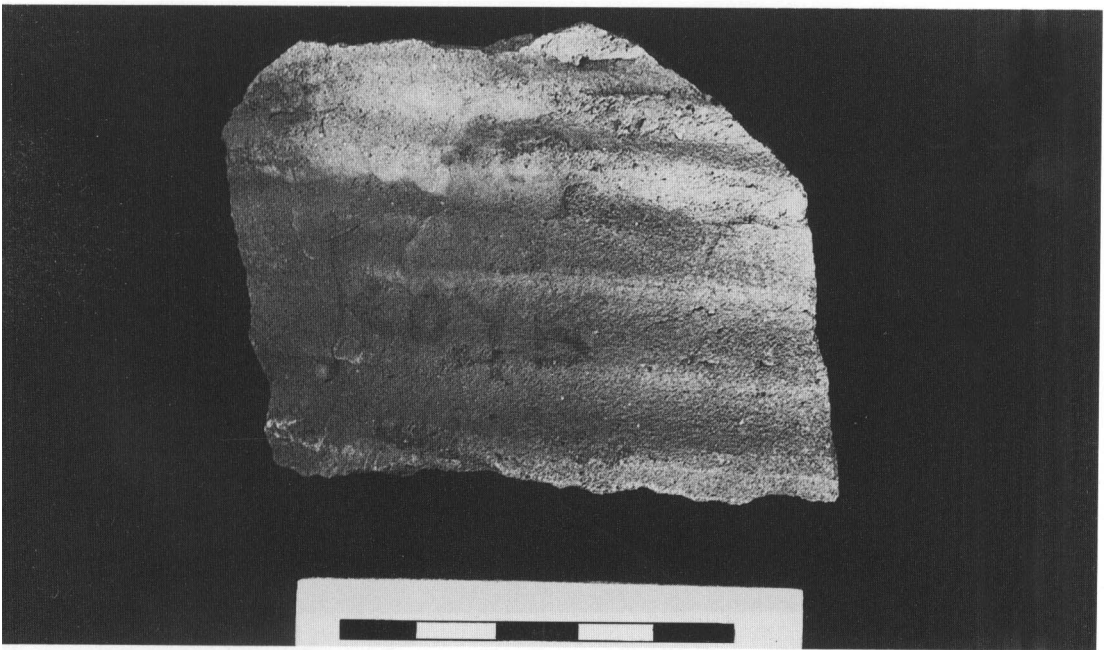
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## PLATE SECTION

PLATE I



A. Carlisle: Possible cage side (Wood No. 27) as found. Scales 50 cm long. (p. 76)

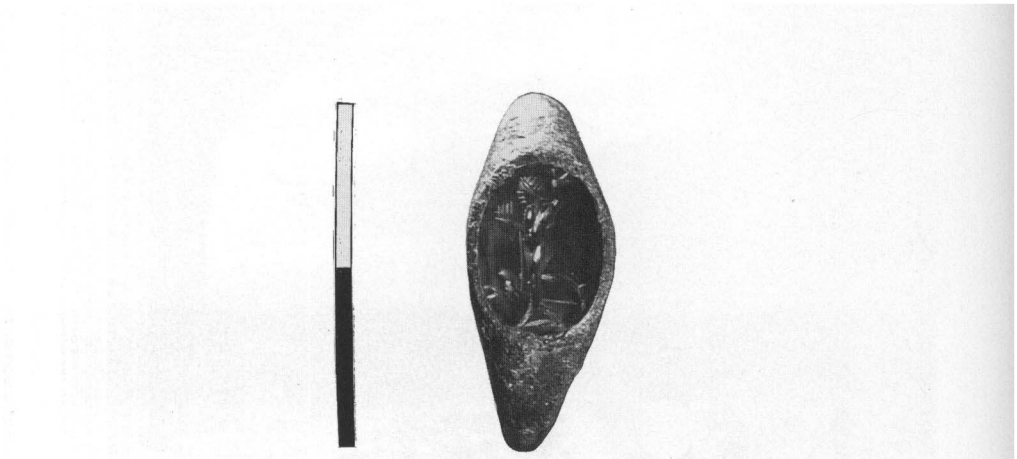


B. Carlisle: *Titulus Pictus* on sherd of carrot amphora. Scale 5 cm long. (p. 61)

PLATE II



A. Carlisle: Address on stylus tablet (Wood No. 4). Scale 5 cm long. (p. 69)



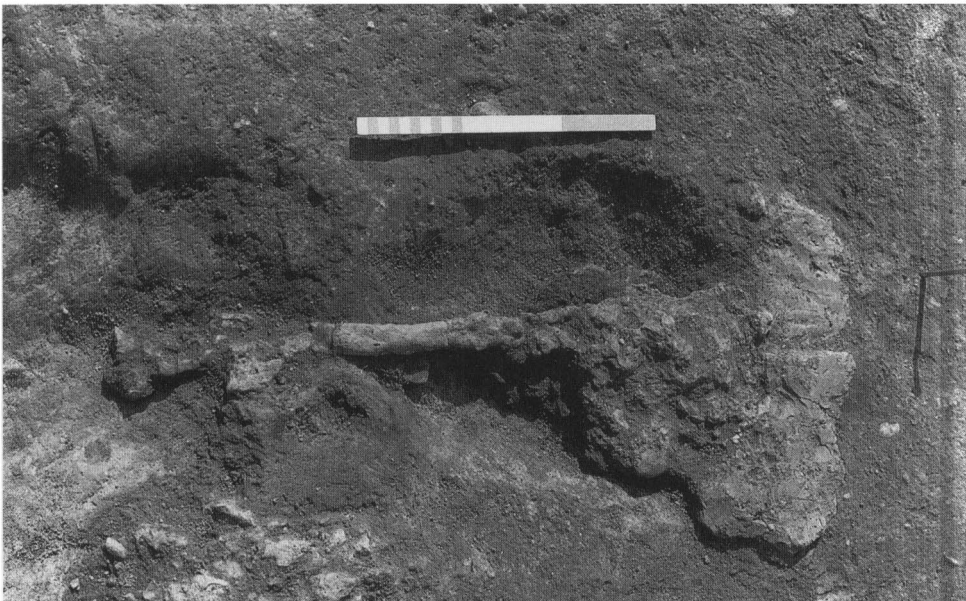
B. Carlisle: Intaglio (Metal No. 1). Scale 2 cm long. (p. 98)

PLATE III



A. Carlisle: inscribed wooden stilus tablet, dated 7 November 83. (p. 147)

(Photo: R.L. Wilkins)



(Photo: M.G. Fulford)

B. Remains of Iron-making Furnace F 19/20 at The Chesters villa, Woolaston, Glos.: remains of furnace to right and slag pool with chilled 'finger' of slag centre and left. Scale: 0.3 m. (pp. 169, 193)

PLATE IV



General view of excavation at Woolaston looking north; sondage to natural in the foreground. Scales: 2.0 m.  
(p. 172) *(Photo: M.G. Fulford)*

PLATE V



*(Photo: M. G. Fulford)*  
General view of central area of the excavation at Woolaston looking west. In foreground, post-pits and stone-settings F 317, F 316 to left of land drain; slag pool F 331 to right. To left and right of field drain above the baulk are furnace sites F 305/6 (right) and F 309 (left). Remains of furnace F 332 visible to right of field drain. Padstones and stone-setting F 30 visible in background. Scales: 2.0 m. (p. 172)



PLATE VI



(Photo: M.G. Fulford)

A. Northern furnace site of red clay (F 305/6) at Woolaston, looking north. Scales of 0.3 m mark the positions of F 311 (left) and F 312 (right). (p. 174)



(Photo: M.G. Fulford)

B. Furnace F 338 in northern furnace site F 305/6 at Woolaston; part of the rear and bottom of the furnace. Scale: 0.3 m. (p. 175)

PLATE VII



(Photo: M. G. Fulford)

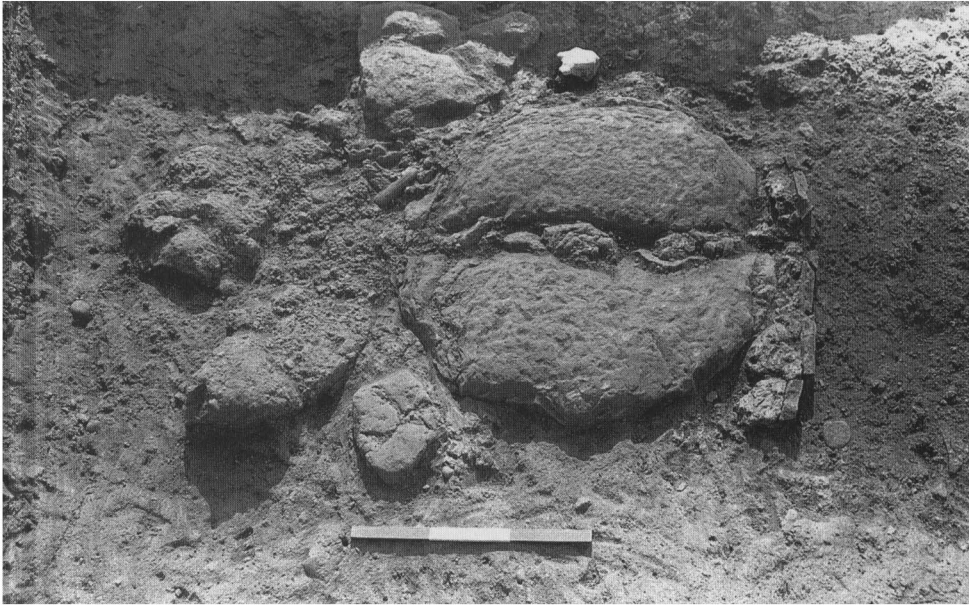
A. Charcoal tip against western side of F 305/6 at Woolaston; large fragments of charcoal interspersed with lumps of yellow clay. (p. 175)



(Photo: M. G. Fulford)

B. Furnace F 24 in southern furnace site (F 309) at Woolaston. Remains of furnace-linings to left and beneath scale bar (0.3 m) enclosing remains of slag mass. (p. 177)

PLATE VIII



A. Stone-setting (crushing-platform) F 317 from the east at Woolaston. Scale: 0.3 m. (p. 177) (Photo: M.G. Fulford)



B. Stone-setting F 30 from the east at Woolaston. Scale: 1.0 m in divisions of 0.5 m. (p. 178) (Photo: M.G. Fulford)

PLATE IX

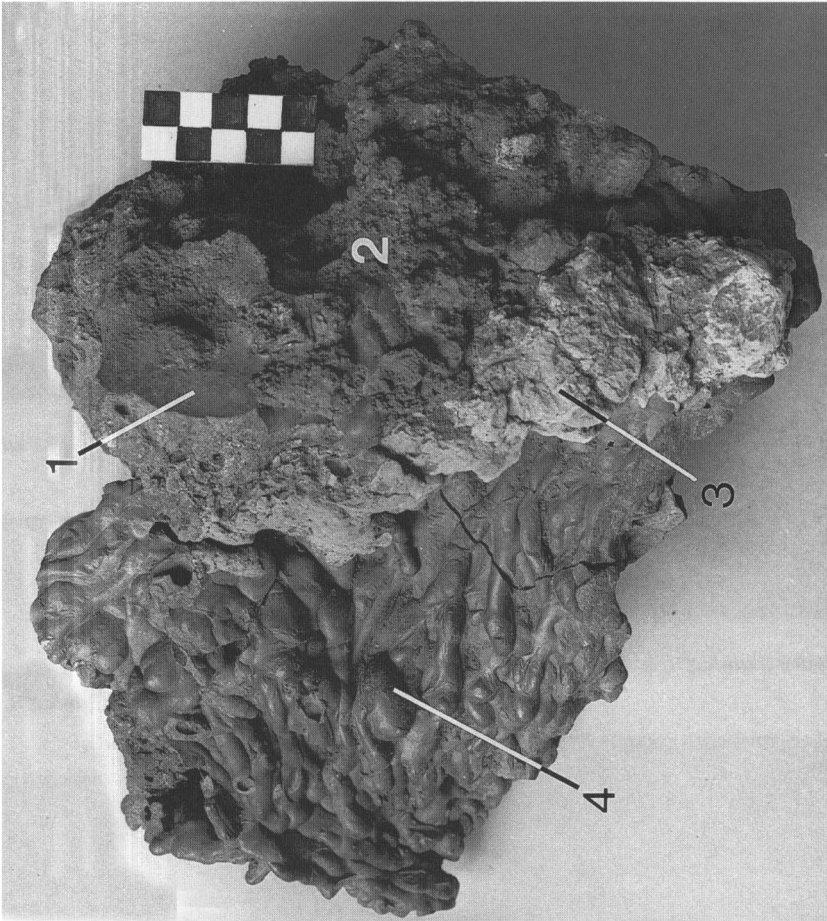


A. Stone-setting F 316 from the west at Woolaston. Scale: 0.3 m. (p. 180) (Photo: M.G. Fulford)

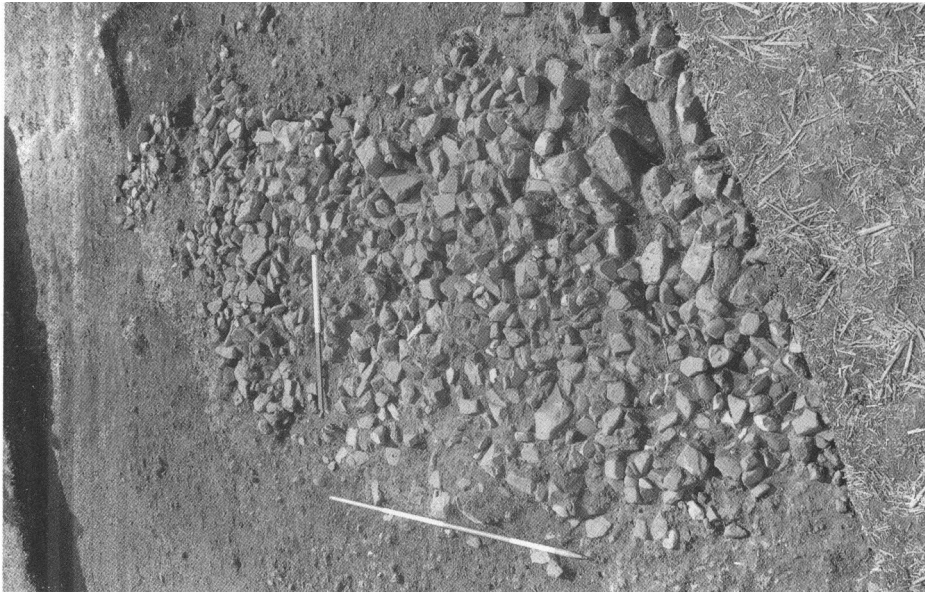


B. Iron-making residue at Woolaston: flow-textured upper surface of fractured slag pool (F 331) exposed *in situ*. Scale: 0.3 m. (pp. 169, 193) (Photo: M.G. Fulford)

PLATE X

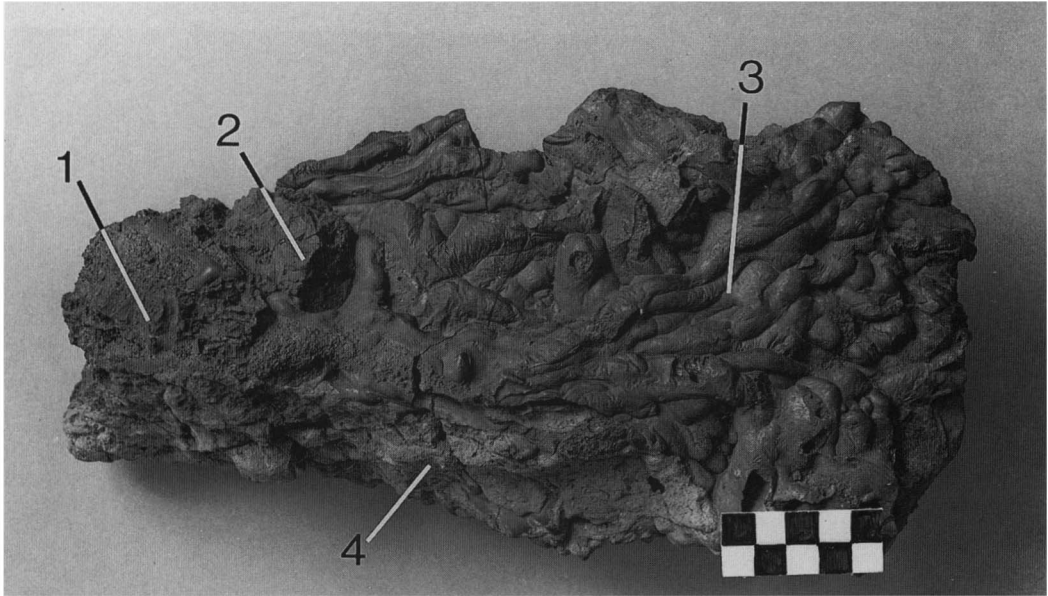


*(Photo: J. L. Watkins)*  
B. Iron-making residue at Woolston: slag mass from dump: 1. pool of slag; 2. massive slag with ore and charcoal; 3. rib of baked clay, glassy and vesicular to right (furnace interior); 4. sheets of tap slag (flow to left). Scale marked in centimetres. (p. 193)



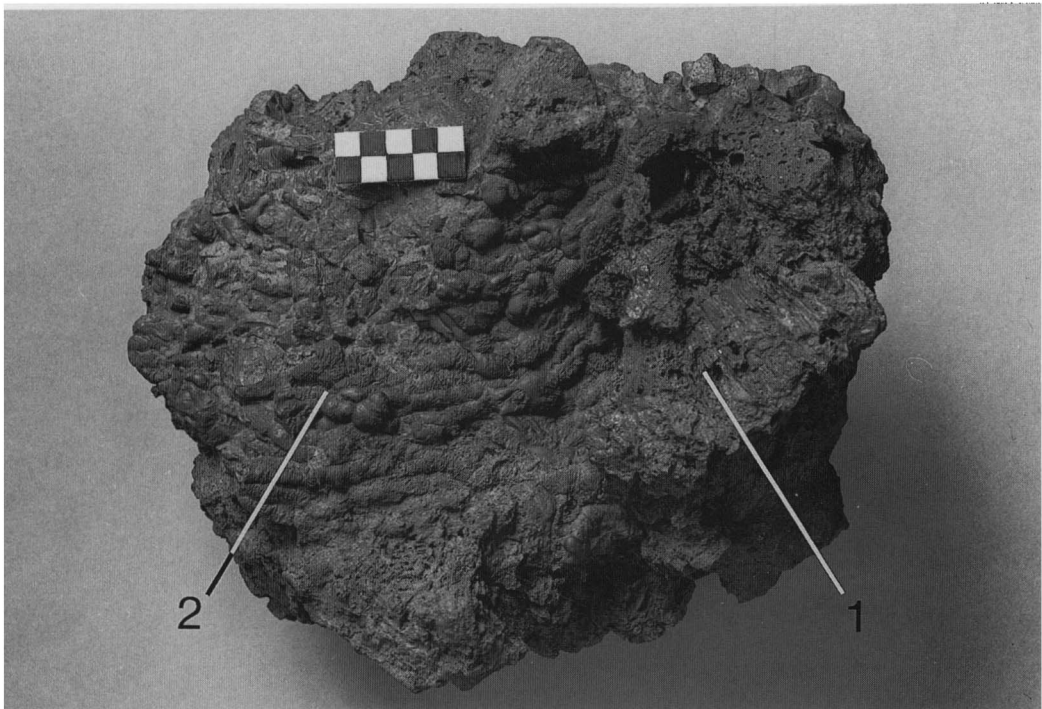
*(Photo: M. G. Fulford)*  
A. Post-Roman (Phase 5) rubble spread from the east at Woolston. Scale: 2.0 and 1.0 m. (p. 180)

PLATE XI



(Photo: J.L. Watkins)

A. Iron-making residue at Woollaston: slag mass from dump: 1. massive slag. 2. piece of incompletely reacted ore. 3. sheets of tap slag (flow to right). 4. wall of baked clay. Scale in centimetres. (p. 193)



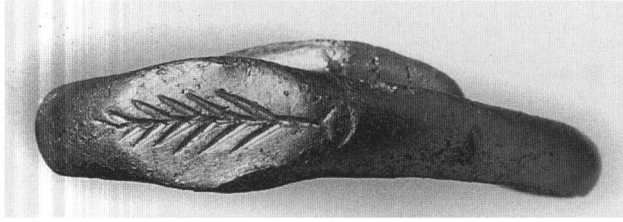
(Photo: J.L. Watkins)

B. Iron-making residue at Woollaston: slag mass from dump: 1. massive slag with incompletely reacted ore and charcoal. 2. sheets of tap slag (flow to left). Scale in centimetres. (p. 193)

PLATE XII



A. Face pot from Holme-on-Spalding Moor. (p. 223)  
(Photo: B. Marsden)



B. Roman gold ring found at Kinwarton, Warwickshire. Scale 4:1.  
(p. 254)  
(Photo: Robert Wilkins)

PLATE XIII



(Photo: G. D. B. Jones)

The Old Police House Camp, Bowness-on-Solway. (p. 230)



PLATE XIV



(Photo: S. Probert)

Carsington, Derbyshire: masonry of collapsed gable, looking west (ranging rods 1 m and 2 m long). (p. 233)

PLATE XV



Stanwick, Northamptonshire. Building 84951 (in area 0980/0990), looking east, showing tread-mills. A fragmentary mill in the foreground and a well-preserved example in the distance (p. 285).  
(Photo: by courtesy of D.S. Neal)

PLATE XVI



(Photo: Colchester Archaeological Trust)

Stanway, Essex. Burial-chamber in Enclosure 3 looking north. (p. 291)

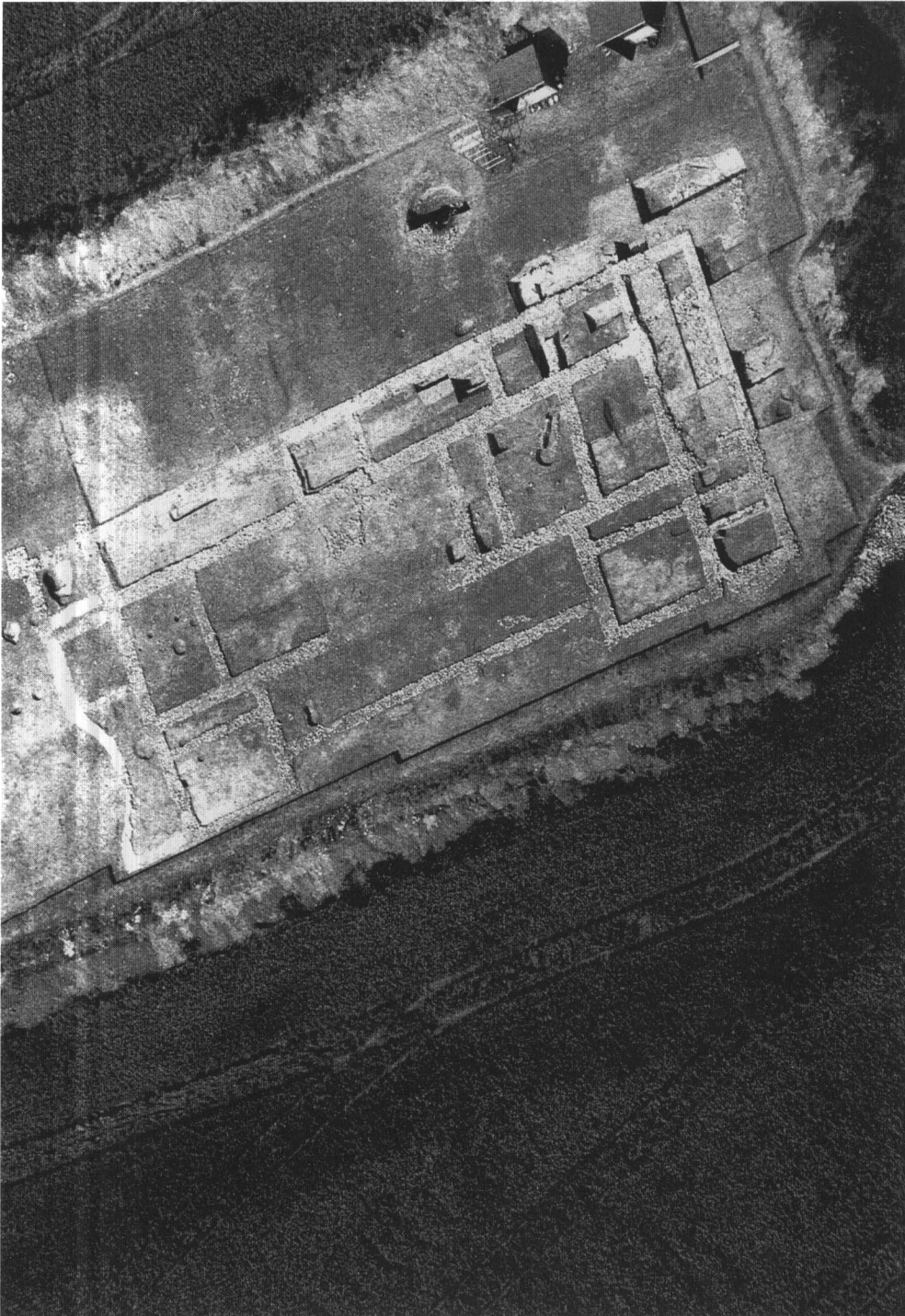
PLATE XVII



*(Photo: Oxford Archaeological Unit)*

**Nuneham Courtenay, Oxfordshire. Part of a dump of wasters at a kiln-site (p. 287).**

PLATE XVIII



(Photo: D. Rudling)

Preston Court villa, Beddingham, East Sussex. Aerial photograph looking south. (p. 306)

PLATE XIX



Hemingbrough: inscribed stone (p. 312, No. 9). Width of stone 0.27 m.

*(Photo: Dennis Kay)*

PLATE XX



Binchester: inscribed altar (p. 314, No. 10). Width of stone 0.17 m.

*(Photo: Bowes Museum)*

PLATE XXI



*(Photo: Historic Scotland)*

Birrens: inscribed stone (p. 317, No. 19). Width of stone 0.37 m.



PLATE XXII



*(Photo: Historic Scotland)*

Birrens: inscribed stone (p. 318, No. 20). Width of stone 0.44 m.

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