

## ADF-STEM imaging of c-Si/a-Si interfaces

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Surface passivation of c-Si is a critical process for many applications, especially heterojunction solar cells. The surface states often act as recombination centers for the charge carriers. The reduction of excess carrier loss at the c-Si surface, which is the part of heterojunction of an a-Si/c-Si solar cell, is one of the key issues to improve the device performances [1]. Hydrogenated amorphous silicon (a-Si:H) has been demonstrated to be a promising candidate for surface passivation to c-Si surfaces [2]. The key issue for efficient passivation is the formation of high quality c-Si/a-Si interfaces. However, direct deposition of a-Si:H on a hydrophobic c-Si surface often leads to a mixed phase or epitaxial Si growth with some degree of structural defects, especially by hot-wire chemical vapor deposition (HWCVD), which prevents from achieving a better surface passivation and heterojunction formation. We have found that crystal surface treatments by atomic H and/or NH<sub>x</sub> radicals prior to the growth of thin hydrogenated amorphous silicon (a-Si:H) films can significantly improve the quality of c-Si/a-Si interfaces. In this work, we present an investigation of the quality of HWCVD grown c-Si/a-Si interfaces by high-resolution transmission electron microscopy (HR-TEM), high-angle annular dark field scanning TEM imaging (ADF-STEM or Z-contrast), and electron energy loss spectroscopy (EELS).

The HR-TEM and ADF-STEM measurements were carried out using an FEI Tecnai TF20UT microscope. The EELS spectra were obtained using a Gatan GIF system.

Figure 1 left panel shows a HR-TEM image of a c-Si/a-Si interface. The growth of the a-Si layer is clearly demonstrated. The right panel of Fig. 1 shows an ADF-STEM image of the same c-Si/a-Si interface. Unlike the HR-TEM image, the ADF-STEM image reveals that the a-Si layer exhibits a two-sub-layer feature. It is seen that the a-Si layer with a thickness of about 2 nm, as indicated by the two white dashed lines, shows higher intensity than the rest of the a-Si layers.

EELS spectra were used to find the difference between these two layers. Figure 2 shows the EELS spectra taken from three different areas, p1, p2, and p3. We found that the first 2 nm a-Si layer contains a large amount of N, as seen in the left panel. This a-Si(N) layer could be the result of the NH<sub>x</sub> treatment. The right panel of Fig. 2 shows the fine structure of the Si-K edges obtained from the three different areas. Differences are clearly seen, indicating that the a-Si(N) layer may not act exactly the same as the pure a-Si layer.

### References

- [1] T. Wang, Q. Wang, M. Page, and T. Cizek, *Thin Solid Films*, **430**, 261 (2003).
- [2] J. Yang and S. Guha, *Mat. Res. Soc. Proc.*, **557**, 239 (1999).
- [3] This work was performed under DOE Contract #DE-AC36-99GO10337.

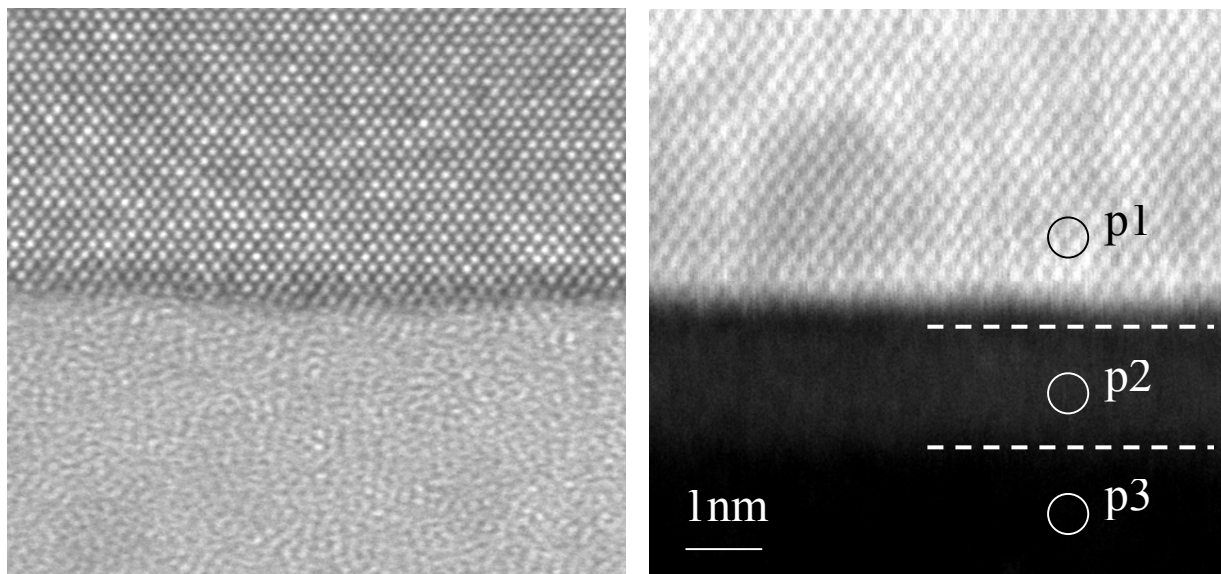


FIG. 1. (Left) HR-TEM image of a c-Si/a-Si interface. The achievement of high-quality a-Si layer is clearly seen. (Right) ADF-STEM image of the same c-Si/a-Si interface. It reveals that the a-Si layer consists of two sub-layers. The sub-layer indicated by the two white dashed-lines shows higher intensity than the rest of the a-Si layer.

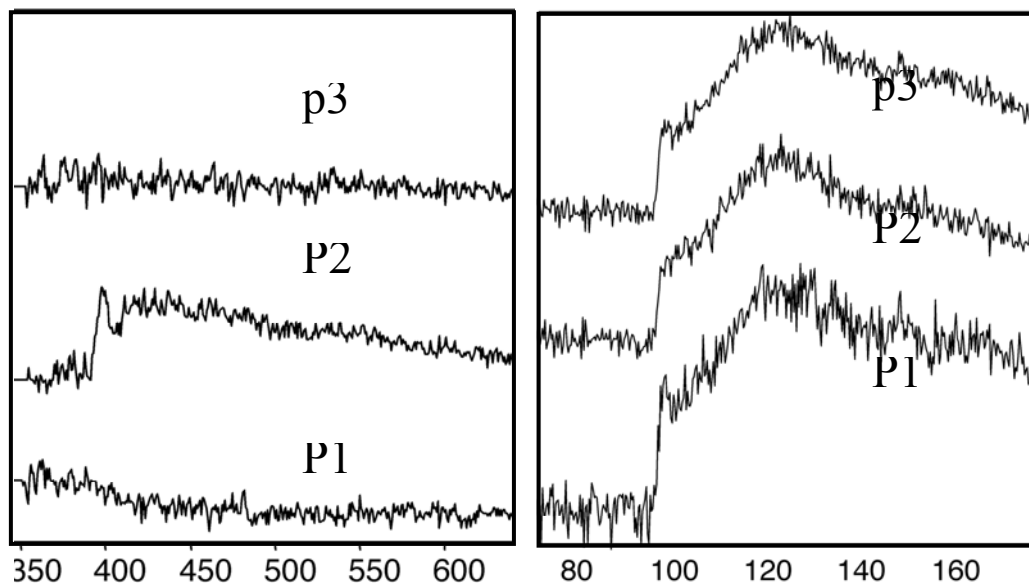


FIG. 2. EELS spectra obtained from three different areas, p1, p2, and p3, as shown in Fig. 1. The left panel shows the fine structure of N-K edges and the right panel shows the fine structure of Si-K edges.